

# Mounting Instruction for TrueLock Connector

Type TL232



## Step: 1

Use a Cabelcon stripper item no. 98501105 (or similar) for the stripping operation

### Braid must be smooth to the foil/dielectric

After completed strip operation, the prepared cable dimension should be as following:

A = 11,0mm

B = 8,0mm

If necessary, clean the cable inner conductor with a conductor cleaner item no. 98500903 and the outer conductor with appropriate equipment.

## Step: 2

Place the back nut over the cable and push it back ward to reach mechanical stop.

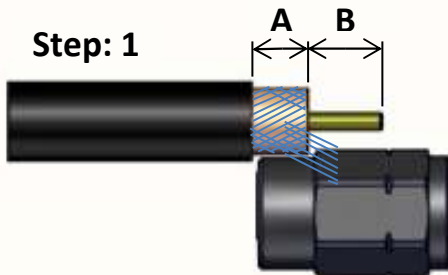
## Step: 3

Push the front end of the connector and the back nut (with cable) together by hand. During this step, the cable's inner conductor slips in to the center seizing mechanism of the connector front part.

## Step: 4

Tighten the back nut by hand as far as possible. Then use two open ended spanners to further tighten the back nut to mechanical stop.

The connector body must be kept in place during the tightening.



Step: 1



Step: 2



Step: 3



Step: 4



Mechanical stop

Tools and Accessories	Item No.



Amphenol Cabelcon ApS  
Industriparken 10, DK-4760 Vordingborg  
www.cabelcon.com  
cccustomeercare@cabelcon.com